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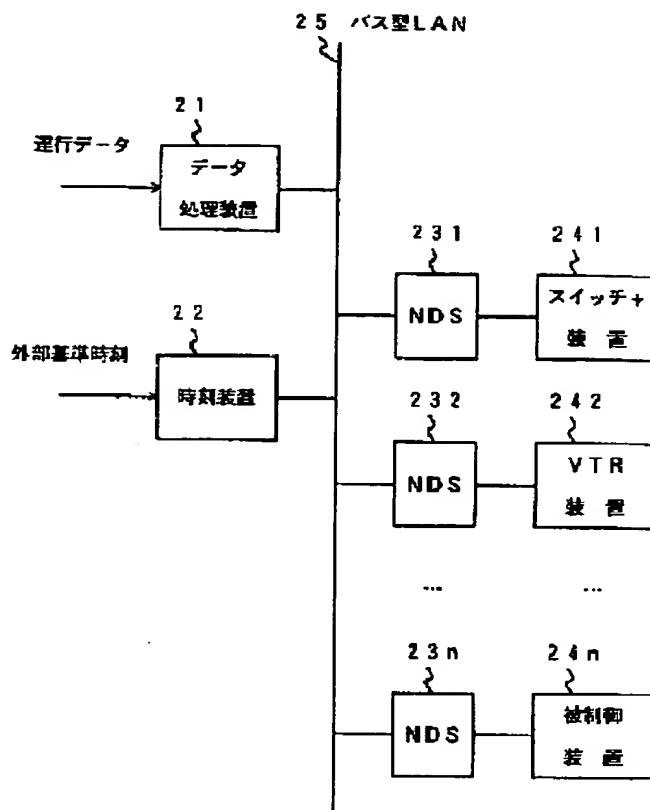
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APPLICANT : NEC ENG LTD;

INVENTOR : YANO HIROMICHI;

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TITLE : AUTOMATIC PROGRAM CONTROL
SYSTEM



ABSTRACT : PURPOSE: To provide an automatic program control system which can simultaneously control devices to be controlled even if control to the multiple devices to be controlled is generated at the same time.

CONSTITUTION: Since an operator automatically controls the devices to be controlled 241-24n, which are connected to NDS 231-23n, based on operation data for program transmission, which are registered in a data processor 21, NDS 241-24n collates operation data received from the data processor 21 to synchronous time from a time device 22 at every second, and controls the corresponding devices to be controlled 241-24n by a control content in operation data when control time in operation data is matched with the synchronous time of the time device.

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